

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 80427

February-21-12 9:11:06 AM

80427

Page 2

Item ID: D3640-3

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Belt Guide

Start Date: 21/02/2012 Start Qty: 12.00

12

Cust Item ID:

Required Date: 06/03/2012 Req'd Qty: 12.00

12

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

QC8- Inspect parts - second check

0.00

130

QC

Memo

0.00

Quality Control

140

Identify as per dwg & Stock Location STAY 0.00***140***

Packaging

Memo

0.00

Packaging

150

QC21- Final Inspection - Work Order Release 0.00

150

QC

Memo

0.00

Quality Control

(12x) SP 12-03-02MLJ 12/03/0212-03-2
(P)

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Picklist Print

February-21-12 9:11:12 AM

Page 1

Work Order ID: 80427

80427

Parent Item: D3640-3

D3640-3

Parent Item Name: Belt Guide

Start Date: 21/02/2012

Required Date: 06/03/2012

Start Qty: 12.00

Required Qty: 12.00

Comments: IPP Rev:A New Issue 07-01-15 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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MDEL RINB0.75X1.250

Purchased

No

100

f

43.6828

0.4

5.052632

MDFI RINB0 75X1 250

**

12.02.29

Delrin Bar

Location

Loc Qty

Loc Code

MAT055

43.6828

117985

0.5328

118066

1.16

119133

23.4

120035

18.59

X 5.052632

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DART AEROSPACE LTD		Work Order:	80427
Description: Belt Guide		Part Number:	D3640-3
Inspection Dwg: D3640 Rev: A		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
3.58	+/-0.030	3.580	✓		SLO8	VERN
0.80	+/-0.030	0.802	✓		"	
0.13	+/-0.030	0.128	✓		"	
0.31	+/-0.030	0.312	✓		"	
0.200	+/-0.010	0.199	✓		"	
0.40	+/-0.030	0.4015	✓		"	
0.03 x 45°	+/-0.030 x 0.5°	0.030 x 45°	✓		"	
0.23	+/-0.030	0.232	✓		"	
0.40	+/-0.030	0.400	✓		"	
0.625	+/-0.010	0.6315	✓		"	
R0.13	+/-0.030	R0.130	✓		"	

Measured by: <i>SL</i> Date: 12/03/01	Audited by: <i>ER</i> Date: 12.3.1	Prototype Approval: N/A Date: N/A	
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Rev	Date	Change	Revised by	Approved
A	07.10.19	New Issue	KJ/EC/DD <i>JA</i>	<i>DS</i>

Dart Aerospace Ltd

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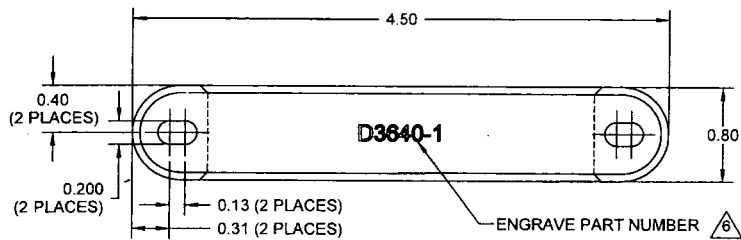
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

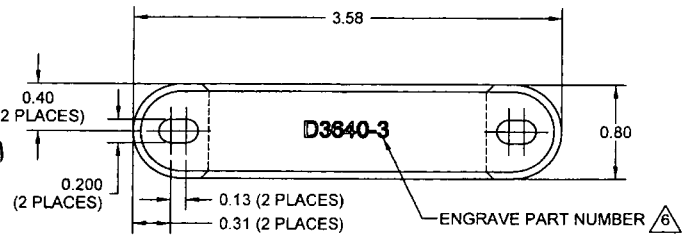
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8 7 6 5 4 3 2 1



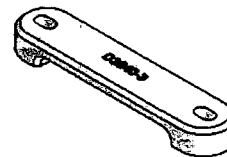
D3640-1 BELT GUIDE
(WAS GENEVA P/N G10605-1)



D3640-3 BELT GUIDE
(WAS GENEVA P/N G10605-2)

RELEASED
07.07.27

- NOTES:
- 1) MATERIAL: BLACK DELRIN II 150E OR ACETRON GP ACETAL BAR (REF DART SPEC M-DELRIN-B)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: ENGRAVE PART NUMBERS TO MAX DEPTH OF 0.010 AT LOCATIONS SHOWN
 - 7) WEIGHT: 0.03 lbs



A	NEW ISSUE; REPLACES G10605		LE	07.07.27
REV.	DESCRIPTION		BY	DATE
DESIGN	TS	DART AEROSPACE USA, INC.		
DRAWN	LE	PORT HADLOCK, WA		
CHECKED	B	DRAWING NO.	REV. A	
MFG. APPR.		D3640	SHEET 1 OF 1	
APPROVED	E	TITLE	SCALE	
DE APPR.	#	BELT GUIDE	1:1	
DATE	07.07.27	COPYRIGHT © 2007 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.		

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